



RIDGELINE™

HIGH PERFORMANCE

WAY OIL

ISO 68, 220

PRODUCT DESCRIPTION

RIDGELINE™ Way Oil is a premium formulated lubricant for machine tool slides and ways. It is manufactured from select base oils fortified with extreme pressure, tackiness, and friction modifying additives. This well-balanced blend provides superior slip-stick protection to ensure smooth and consistent movement for optimum surface finish. RIDGELINE™ Way Oil exhibits excellent separation from coolants allowing easy removal for reuse and reduces susceptibility for bacteria growth in coolant sumps. When used as a saw guide lubricant, it utilizes a unique additive formulation which provides unsurpassed boundary lubrication, friction resistance and extreme pressure protection for kerf saw equipment.

FEATURES AND BENEFITS

- Select base oils fortified with extreme pressure, adhesive agent and friction modifiers provide superior slip-stick protection.
- Excellent separation ability from coolants allows easy removal for reuse.
- Coolant separation ability reduces bacteria growth in coolant sump.
- Slipstick protection ensures smooth and consistent movement for optimum surface finish.

APPLICATIONS

Machine tool components:
 Headstock, Translating screws, Saw Guides, Lightly loaded gears (including worm gears), Lightly loaded hydraulic systems, Use where Cincinnati Machine P-50 oils are specified (ISO 220), Use where Cincinnati Machine P-47 oils are specified (ISO 68)



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Parkland Corporation
 1800, 240 4 Ave SW, Calgary, AB T2P 4H4

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www.ridgelinelubricants.com
ridgeline.information@parklandusa.com



TYPICAL PROPERTIES

Property	68	220
Viscosity, cSt at 40°C	67.45	219
Viscosity, cSt at 100°C	9.19	19.33
Viscosity Index	113	100
Flash Point °F (°C)	435 (224)	445 (229)
Pour Point °F (°C)	-29 (-34)	-2 (-19)
Gravity, API @ 60 F	31.7	27.5

The physical property values above are typical of normal production and may vary.

DISCLAIMER

Always follow OEM recommendations for fluid viscosity.
Parkland Corporation takes no responsibility for product misuse or misapplication.

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